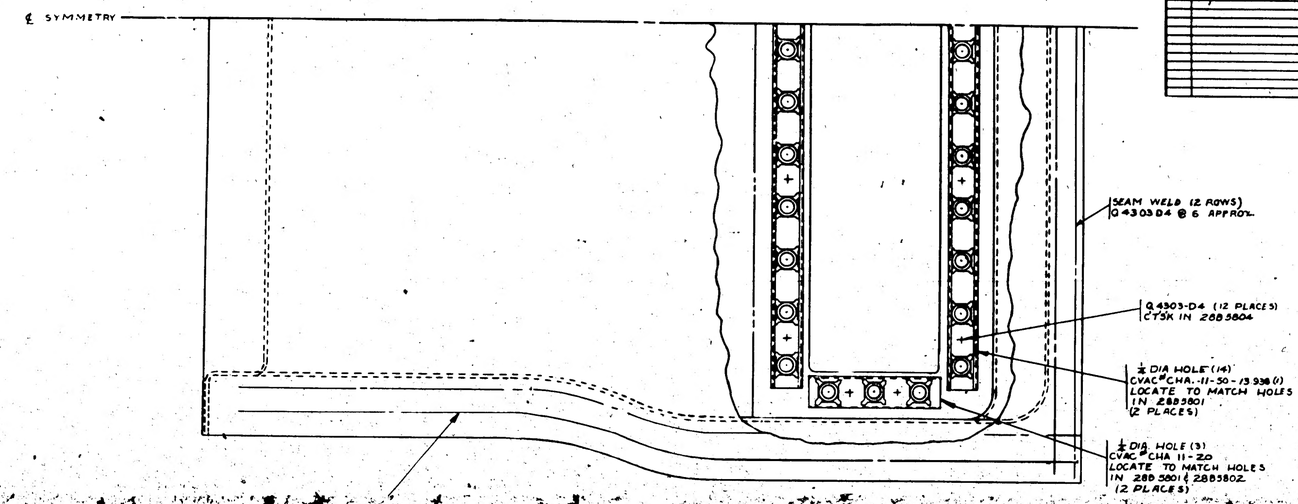
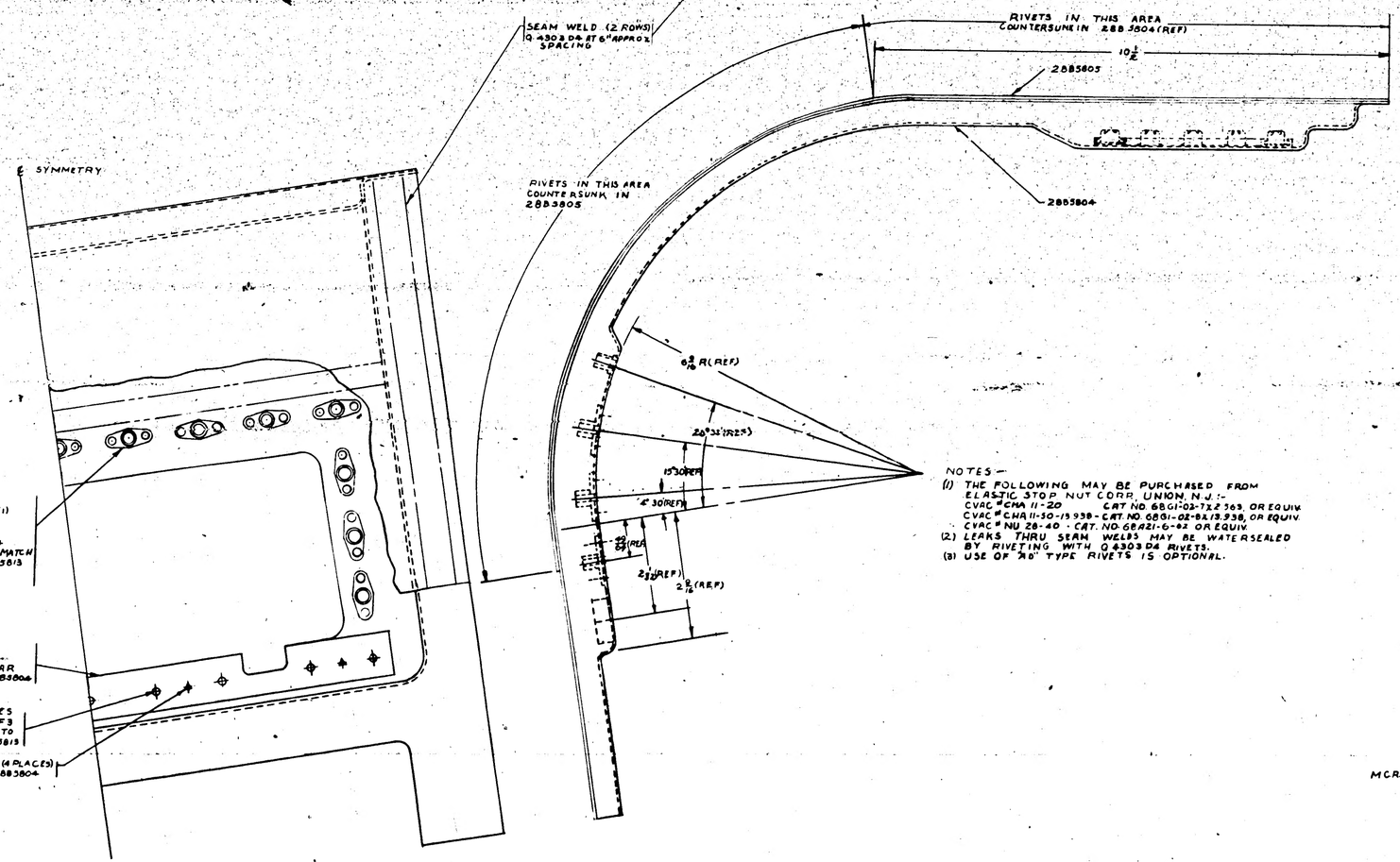
LET	ALTERATION	DATE	BY	LET	ALTERATION	DATE	BY





NOTES —

(1) THE FOLLOWING MAY BE PURCHASED FROM ELASTIC STOP NUT CORP, UNION, N.J. :-
CVAC # CHA 11-20 CAT NO. 6BG1-02-7X2.563, OR EQUIV.
CVAC # CHA 11-50-13.938 - CAT. NO. 6BG1-02-8X13.938, OR EQUIV.
CVAC # NU 28-40 - CAT. NO. 6BA21-6-02 OR EQUIV.

(2) LEAKS THRU SEAM WELDS MAY BE WATERSEALED BY RIVETING WITH Q 4303 D4 RIVETS.

(3) USE OF "AD" TYPE RIVETS IS OPTIONAL.

APPROVED FOR TOOLING BY FRUE 9-11-45

CVAC # NU 28-40	(6BA21-6-02)	18									5-6
CVAC # CHA. 11-50 x 13.938	(6BG1-02-8X13.938)	2									8-2
CVAC # CHA 11-20 x 2.563	(6BG1-02-7X2.563)	2									8-2
Q 4303-D4											
AN425-D3											
PART NO.	STOCK	MATERIAL	SPEC.	LH REQ	RH REQ	LH REQ	RH REQ	LH REQ	RH REQ	LH REQ	RH REQ
	PARTS LIST FOR ASSY.			-0	-1	-3	-4	-5			

MCR272A

CODE NO.	MODEL	FIGHT ASSY	NO.
REQUIREMENTS PER AIRPLANE			
REPLACES		3.375	
REPLACED BY			
UNIT OF MEASURE	SCALE		
IN	12"= 1'-0"		

AS			
NAVY NONE	Z-P-20P		
HEAT TREAT	FINISH		

NAME HOUSING ASSY - BOMBER'S WINDOW SHUTTER

SIZE J

2883803

H 163

2883803 R